Date Published: 12/08/2024

# Visqueen Ultimate GeoSeal

- Agrement certified third party accreditation
- Complies with NHBC Foundation's NF94 guidance for use in Type B and Type C membrane locations
- Complies with CIRIA C748:2014 industry standard for volatile organic compounds (VOC) protection
- Complies with the methane gas transmission rate, mass per unit area and thickness requirements of BS 8485:2015 + A1:2019 industry standard for methane and carbon dioxide protection
- Type A Barrier Membrane (Tanking Membrane) resistant to ground water in accordance with BS 8102:2022
- High resistance to impact compared to standard Visqueen DPMs greatly reduces risk of barrier becoming damaged during the
- Also provides radon and damp proof membrane protection
- Dual jointing methods lap joints can be taped or heat welded

Visqueen Ultimate Geoseal is a 1mm thick, robust pre-applied waterproofing barrier. It is coloured grey on the upper surface and black on the reverse. The grev surface is textured to aid adhesion to cast concrete. The barrier is supplied in single wound rolls

#### Approvals and standards

- Third party accreditation (BDA BAF-18-056-P-A-UK)
- Complies with NHBC Foundation's NF94 guidance for use in Type B and Type C membrane locations
- Suitable for use as a Type A Barrier Membrane (Tanking Membrane) to BS 8102:2022
- Complies with CIRIA C748:2014
- Complies with the methane gas transmission rate, mass per unit area and thickness requirements of BS 8485:2015 + A1:2019
- Suitable for all Characteristic Gas Situation (CS) ground gas regimes
- Conforms to the specification requirements of BR 211:2023
- UKCA UKNI CE to EN 13967:2012
- Visqueen certified with Quality Management System ISO 9001:2015
- Visqueen certified with Occupational Health and Safety System ISO 45001:2018
- Visqueen certified with Environmental Management System ISO 14001:2015

### Usage

Visqueen Ultimate GeoSeal is a pre-applied fully bonded Type A Barrier Membrane (Tanking Membrane) for use with below ground reinforced concrete structures e.g. basements, retaining walls, lift pits and car parks. The barrier also prevents the ingress of harmful levels of volatile organic compounds (VOCs) and hazardous ground gases. The pre-applied barrier can be used to achieve waterproofing to Grades 1, 2 and 3 as defined in BS 8102:2022.

Radon, carbon dioxide, methane, and VOC protection – NHBC NF94 guidance:

Visqueen Ultimate GeoSeal when installed with welded joints complies with NHBC Foundation's NF94 publication, Hazardous ground gas - an essential guide for housebuilders, in Type B membrane locations in reinforced cast in situ concrete floor slabs (ground bearing, suspended or raft). Visqueen Ultimate GeoSeal also complies with this quidance when installed with welded joints in Type C membrane locations in precast suspended segmental subfloors and reinforced cast in situ concrete floor slabs (ground bearing, suspended or raft). For site or zone characteristic gas situations of CS4 and above, contact Visqueen Technical Services.

Visqueen Ultimate GeoSeal is also suitable for a variety of geomembrane applications where harmful levels of hydrocarbon or volatile organic compounds (VOCs) exist. Applications include the wrapping of underground stormwater attenuation crates in heavy duty situations (high water table), and as an impermeable membrane placed on top of the sub grade formation level and to the sides of the sub-base within a permeable paving system. Please note that the third party certification does not cover the product's usage for stormwater attenuation or permeable paving applications.

#### System components

- Visqueen 100mm Double Sided Butyl Tape, 100mm x 15m
- Visqueen GR Lap Tape, 150mm x 10m
- Visqueen Retaining Discs, 50mm long x 35mm head diameter x 500 per box
- Visqueen Ultimate Top Hat Units
- Visqueen Preformed Units
- VisqueenPro Detailing Strip, 300mm x 10m, 500mm x 10m
- Visqueen Pile Cap Sealer, 25kg
- Visqueen IGW5 and IGW10 Waterstops



Technical support: +44 (0) 333 202 6800

Date Published: 12/08/2024

# Visqueen Ultimate GeoSeal

## Storage and handling

Visqueen Ultimate GeoSeal should be stored horizontally, under cover in its original packaging.

Care should be taken when handling the product in line with current manual handling regulations.

## Preparation

Visqueen Ultimate GeoSeal should be installed on a smooth continuous surface e.g. compacted blinding layer, smooth concrete blinding or well consolidated MOT Type 1. The substrate should be free from irregularities such as voids or protrusions.

Where protection against hydrostatic water pressure is required, the barrier should be applied with welded joints.

The barrier can be cut with a sharp retractable safety knife or robust scissors.

#### Installation

Visqueen Ultimate GeoSeal should be loose laid on horizontal substrates and pre-applied to vertical substrate with the grey textured side facing towards the wet cast concrete so that a key to the concrete can be achieved.

The barrier has been designed to exhibit superior welding properties using hot wedge, hot air or extrusion welding, therefore onsite welding of all lap joints is recommended for all applications, and should be employed when hydrostatic water pressure or hydrocarbon/VOC contamination is present.

Alternatively, when the barrier is used for damp proofing, ground gas protection and sites where hydrostatic water pressure or hydrocarbon/VOC contamination is of low risk, lap joints can be bonded with Visqueen 100mm Double Sided Butyl Tape and sealed with Visqueen GR Lap Tape. When using tapes to secure laps, the overlap should be minimum 150mm and the membrane surfaces to be jointed should be dry and free from contamination such as dust or sand. Once the tapes are applied, the lap should be well rolled with a seam roller to ensure full adhesion and continuity.

The barrier should not be taken through any masonry wall. The relevant Visqueen damp proof or gas proof course should be taken through and extended beyond the wall by a minimum of 250mm where it can be jointed to the barrier with the above tapes.

When installed vertically, the barrier should be pre-applied to temporary formwork or the adjoining structure. Visqueen Retaining Discs are available to provide a means for securing the leading edge of the membrane to the temporary formwork. The barrier should be installed with the smooth black surface facing the formwork. Visqueen Retaining Discs should be mechanically fixed at maximum 400mm centres to the internal face of the shuttering using oval nails. A suitable power tool and 6mm drill bit to create a pilot hole in the barrier, it should be secured over the protruding section of the retaining disc. The top edge of the barrier should be trimmed to approximately 10mm below the top edge of the slab. Once the concrete has set, the oval nails should be removed by pulling through from the external face of the shuttering. When the temporary formwork is removed the Visqueen Retaining Discs should be visible on the external (smooth black) face of the barrier. Continuity of the barrier system with the damp or gas proof course is maintained using Visqueen Gas Resistant Self Adhesive Membrane.

Visqueen Ultimate Preformed Top Hat Units should be used for sealing service entry pipes. The base of the top hat and the upstand should be bonded using Visqueen 100mm Double Sided Butyl Tape and sealed with Visqueen GR Lap Tape. The upstand should be secured with the supplied jubilee clip. Alternatively VisqueenPro Detailing Strip can be used to seal service entry points. The upstand should be secured with a jubilee clip.

Forming an effective barrier to gases may give rise to complex three-dimensional detailing where, it is recommended that welded membrane or Visqueen Ultimate Preformed Units are used e.g. corners. Alternatively VisqueenPro Detailing Strip can be used to seal awkward junctions.

If the barrier is punctured or perforated a patch of the same material should be lapped at least 150mm beyond the limits of the puncture and, depending on the specified jointing method, either welded in position or bonded with Visqueen 100mm Double Sided Butyl Tape and sealed with Visqueen GR Lap Tape. Alternatively a patch can be formed using VisqueenPro Detailing Strip and lapped at least 150mm beyond the perimeter of the puncture.

Due to the robust nature of the product, the barrier can withstand normal on-site foot traffic and the activities associated with the laying of a reinforced concrete slab without the need for additional protection. However, care should still be taken to ensure that the barrier is not punctured, stretched or displaced when applying the reinforced concrete.

In high temperature conditions the barrier should be covered immediately after installation.







Technical support: +44 (0) 333 202 6800

Date Published: 12/08/2024

# Visqueen Ultimate GeoSeal

Stormwater Attenuation or Permeable Paving Applications.

When used in stormwater attenuation or permeable paving applications, Visqueen Ultimate GeoSeal should be clean and dry at the time of jointing. On-site welding of joints is recommended.

If the membrane is punctured or perforated a patch of the same material should be lapped at least 150mm beyond the limits of the puncture and welded into place.

When used as a liner for stormwater attenuation crates, ensure that the base of the trench is level and free from voids or protrusions. Blind the substrate with minimum 100mm sand blinding, level and compact. When installing the membrane, it should be protected on the external face with Visqueen TreadGuard 300 protection layer. Due to the high puncture resistance of the membrane, in normal service conditions it does not require covering with a protective layer on the internal face, however care should still be taken to ensure that it is not punctured, stretched or displaced when positioning the crates.

When used in a System C permeable paving application, the membrane should be laid on a smooth continuous blinded subgrade free from irregularities such as voids or protrusions, or alternatively the blinding can be replaced with a layer of Visqueen TreadGuard 300 protection.

#### Usable temperature range

It is recommended that Visqueen Ultimate GeoSeal and all associated system components should not be installed below 5°C.

#### Additional information

Where required, Visqueen's network of preferred installers can install the barrier and offer the client a fully warranted system. To assist build sequencing, Visqueen Ultimate Gas DPC is available for gas protection through the wall construction.

When used in accordance with CIRIA C748:2014 or BS8485:2015 + A1:2019, a subfloor ventilation system or pressure relief maybe required.

For additional detailing information contact Visqueen Technical Services +44 (0) 333 202 6800.

The information in this datasheet was correct at the time of publication. It is the user's responsibility to obtain the latest version of the datasheet as it is updated on a regular basis. The information contained in the latest datasheet supersedes all previously published editions.





# Visqueen Ultimate GeoSeal

Date Published: 12/08/2024

Property	Test method	Units	Criteria	Result
Colour				Grey/black
Weight		kg		48.5
Length	BS EN 1848-2	m	-0/+10%	20.5
Width	BS EN 1848-2	m	-0/+10%	2.44
BS 8485 and C748:2014 data				
Puncture	BS EN 12236	N	MDV	2850
Impact resistance Method A hard surface	BS EN 12691	mm	MDV	750
Impact resistance Method B soft surface	BS EN 12691	mm	MDV	>2000
Tensile strength MD (1) equipment unable to break the barrier	ASTM D4885-01	kN/m	MDV	11.9
Tensile strength CD (1) equipment unable to break the barrier	ASTM D4885-01	kN/m	MDV	12.7
Elongation MD (1) equipment unable to break the barrier	ASTM D4885-01	%	MDV	>500
Elongation CD (1) equipment unable to break the barrier	ASTM D4885-01	%	MDV	>501
Tear resistance - trouser method A - MD	BS ISO 34-1	kN/m	MDV	79.6
Tear resistance - trouser method A - CD	BS ISO 34-1	kN/m	MDV	75.8
Tear resistance - angle method B - MD	BS ISO 34-1	N	MDV	128.3
Tear resistance - angle method B - CD	BS ISO 34-1	N	MDV	126.9
C748:2014 - Permeation vapour tests @ 100% conc.				
Benzene	BS ISO 15105-2	ml/m²/d	MDV	<1
Toluene	BS ISO 15105-2	ml/m²/d	MDV	<1
Ethyl benzene	BS ISO 15105-2	ml/m²/d	MDV	<1
m,p xylene	BS ISO 15105-2	ml/m²/d	MDV	<1
Hexane	BS ISO 15105-2	ml/m²/d	MDV	<1
Vinyl chloride	BS ISO 15105-2	ml/m²/d	MDV	<1
Tetrachloroethene (PCE)	BS ISO 15105-2	ml/m²/d	MDV	<1
Trichloroethene (TCE)	BS ISO 15105-2	ml/m²/d	MDV	<1
Naphthalene	BS ISO 15105-2	ml/m²/d	MDV	<1
C748:2014 - Chemical immersion testing (2) (2) Pass achieved if barrier under test is within 25% of untested barrier		Weight % (2)	Thickness % (2)	Tensile/elongation (2)
Benzene	BS EN 14414	Pass	Pass	Pass
Toluene	BS EN 14414	Pass	Pass	Pass
Ethyl benzene	BS EN 14414	Pass	Pass	Pass
(m,p, and o) xylenes	BS EN 14414	Pass	Pass	Pass
Hexane	BS EN 14414	Pass	Pass	Pass
Vinyl chloride	BS EN 14414	Pass	Pass	Pass
Tetrachlororthene (PCE)	BS EN 14414	Pass	Pass	Pass
MARAHERM				



# Visqueen Ultimate GeoSeal

Property	Test method	Units	Criteria	Result
Trichloroethene (TCE)	BS EN 14414	Pass	Pass	Pass
Naphthalene	BS EN 14414	Pass	Pass	Pass
CE Marking to EN 13967:2017				
Characteristic	Test method	Units	Criteria	Result
Tensile Strength - MD	BS EN 12311	N/mm <sup>2</sup>	MDV	23.6
Tensile Strength - CD	BS EN 12311	N/mm <sup>2</sup>	MDV	22.4
Tensile Elongation - MD	BS EN 12311	%	MDV	701
Tensile Elongation - CD	BS EN 12311	%	MDV	706
Joint Strength	BS EN 12317-2	N	MDV	598
Watertightness to 60 kPa for 24 hours	BS EN 1928	-	Pass/Fail	Pass
Resistance to impact	BS EN 12691	mm	MDV	700
Durability watertightness after heat ageing	BS EN 1296	60kPa	Pass/Fail	Pass
Durability watertightness against chemicals	BS EN 1847	-	Pass/Fail	Pass
Resistance to tearing (nail shank) CD	BS EN 12310-1	N	MDV	720
Resistance to tearing (nail shank) MD	BS EN 12310-1	N	MDV	750
Resistance to static loading	BS EN 12730	kg	>MLV	20
Water vapour transmission - resistance	BS EN 1931	MNs/g	MDV	2142
Water vapour transmission - permeability	BS EN 1931	g/m²/d	MDV	0.063
Watertightness welded and taped joint	BS EN 1928	60kPa	Pass/Fail	Pass
Methane gas transmission rate (unjointed)	BS ISO 15105-1	ml/m²/day/ atm	<40	3.2
Methane gas transmission rate (jointed)	BS ISO 15105-1	ml/m²/day/ atm	<40	34.7
Carbon dioxide gas transmission rate (unjointed)	BS ISO 15105-1	ml/m²/day/ atm	<40	7
Radon permeability	SP RI.SE	m²/s		3.0 x 10 <sup>-12</sup>

# Health and safety information

Refer to the Visqueen Ultimate GeoSeal safety datasheet (SDS).

Technical support: +44 (0) 333 202 6800

Date Published: 12/08/2024

# Visqueen Ultimate GeoSeal

## **About Visqueen**

The Visqueen name has long been recognised as one of the leading manufacturers of high quality advanced membrane technologies and design based solutions by specifiers, distributors, builders merchants and contractors throughout the UK and Europe.

For further guidance on the Visqueen services shown below, please refer to the relevant section of the Visqueen website (www.visqueen.com) or contact Visqueen Technical Services on +44 (0) 333 202 6800 or enquiries@visqueen.com

# **Complete Range, Complete Solution**















Structural Waterproofing

Gas Protection

Damp Proof Membrane

Tapes

Damp Proof Course

Stormwater

Vapour Control

## **Visqueen Technical Support**

Visqueen combine an extensive product portfolio with industry leading levels of service and support which includes guidance over the phone, bespoke CAD drawings to help with complex detailing, electronic NBS specifications and access to a dedicated team of highly knowledgeable and experienced field based Technical Support Managers.

Visqueen Technical Support is available to all our customers including architects, specifiers, distributors, builders merchants, contractors and end users. All of our technical team have been awarded the industry recognised qualification Certificated Surveyor in Structural Waterproofing (CSSW).

## Visqueen CPD Seminars

The Visqueen Continuing Professional Development (CPD) Seminars provide up-to-date information on changes within Building Regulations/Building Standards and nationally recognised industry guidance affecting damp proofing, water vapour control, hazardous ground gas protection and below ground structural waterproofing.

The one hour seminars have been produced for design specialists within the construction sector and are delivered by our team of Technical Support Managers.

#### **Visqueen Training Academy**

Based at our manufacturing facility in Derbyshire, the Visqueen Training Academy is available to support Visqueen customers throughout the UK by providing a wide range of both theory and practical skills related training.

Courses include one day product awareness training for our distributors and builders merchants to help them in their day-to-day jobs, through to intensive two day courses giving detailed hands-on training in the practical skills required for safe and robust product installation.