Flexitec

Restec Limited

Version No: **5.6**
Safety Data Sheet (Conforms to Annex II of REACH (1907/2006) - Regulation 2020/878)

Initial Date: **12/10/2022**
Revision Date: **28/08/2025**
Print Date: **09/09/2025**
S.REACH.GB-NIR.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

Product name	Flexitec
Synonyms	Not Available
Proper shipping name	RESIN SOLUTION, flammable
Other means of identification	UFI: 7E1H-HFWA-300G-WU2W

1.2. Relevant identified uses of the substance or mixture and uses advised against

Sectors of Use	SU22 Professional uses SU3 Industrial uses
Relevant identified uses	Raw Material for Production of polyester roof waterproofing systems
Uses advised against	Sectors of Use - SU21 Consumer uses

1.3. Details of the manufacturer or importer of the safety data sheet

Registered company name	**Restec Limited**
Address	Unit 25, Castle Industrial Estate Flint, Flintshire United Kingdom
Telephone	0845 4504 193
Fax	Not Available
Website	www.restecroofing.co.uk
Email	technical@restecroofing.co.uk

1.4. Emergency telephone number

For 24/7 multilingual advice for a spill, leak, fire, exposure, or accident call CHEMTREC +44 20 3807 3798 (London) and provide CCN 1020140. Backup numbers: +44 20 3885 0382 (EMEA, multilingual).

Association / Organisation	**CHEMTREC**
Emergency telephone number(s)	+44 20 3807 3798
Other emergency telephone number(s)	+44 20 3885 0382

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments [1]	H226 - Flammable Liquids Category 3, H315 - Skin Corrosion/Irritation Category 2, H319 - Serious Eye Damage/Eye Irritation Category 2, H361d - Reproductive Toxicity Category 2, H372 - Specific Target Organ Toxicity - Repeated Exposure Category 1
Legend:	***1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI***

2.2. Label elements

Hazard pictogram(s)	
Signal word	**Danger**

Hazard statement(s)

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure. (ears) (Inhalation)

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P260	Do not breathe mist/vapours/spray.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314	Get medical advice/attention if you feel unwell.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

Material contains styrene.

2.3. Other hazards

styrene	Listed in the Europe Regulation (EC) No 1907/2006 - Annex XVII (Restrictions may apply)
styrene	The material within this SDS meets the criteria for persistent, bioaccumulative and toxic in accordance with Annex XIII.

This substance/mixture does not meet the criteria for classification as Persistent, Bioaccumulative, and Toxic (PBT) in accordance with Annex XIII, Commission Delegated Regulation (EU) 2017/2100, and Commission Regulation (EU) 2018/605.

This substance/mixture does not meet the criteria for classification as very Persistent and very Bioaccumulative (vPvB) in accordance with Annex XIII, Commission Delegated Regulation (EU) 2017/2100, and Commission Regulation (EU) 2018/605.

This substance/mixture does not meet the criteria for classification as Persistent, Mobile and Toxic (PMT) in accordance with Commission Delegated Regulation (EU) 2023/707.

This substance/mixture does not meet the criteria for classification as very Persistent and very Mobile (vPvM) in accordance with Commission Delegated Regulation (EU) 2023/707.

The substance/mixture does not contain components considered to have endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605, nor is it included in the list established under REACH Article 59(1), at concentrations equal to or greater than 0.1% (w/w).

No further product hazard information.

SECTION 3 Composition / information on ingredients

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1. CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	SCL / M-Factor	Nanoform Particle Characteristics
1. 100-42-5 2.202-851-5 3.601-026-00-0 4.01-2119457861-32-xxxx	15-25	styrene	Flammable Liquids Category 3, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Acute Toxicity (Inhalation) Category 4, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 1; H226, H315, H319, H332, H361d, H372 [2]	* Acute M factor: Not Applicable	Not Available

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1. CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	SCL / M-Factor	Nanoform Particle Characteristics
				Chronic M factor: Not Applicable	
Legend:	***1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties***				

SECTION 4 First aid measures

4.1. Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▸ Immediately remove all contaminated clothing, including footwear. ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor, without delay.
Ingestion	▸ Immediately give a glass of water. ▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to styrene:

INHALATION:
- Severe exposures should have cardiac monitoring to detect arrhythmia.
- Catecholamines, especially epinephrine (adrenaline) should be used cautiously (if at all).
- Aminophylline and inhaled beta-two selective bronchodilators (e.g. salbutamol) are the drugs of choice for treatment of bronchospasm.

INGESTION:
- Ipecac syrup should be given for ingestions exceeding 3ml (styrene)/kg.
- For patients at risk of aspiration because of obtundation, intubation should precede lavage.
- Pneumonitis is a significant risk. Watch the patient closely in an upright (alert patient) or left lateral head-down position (obtunded patient) to reduce aspiration potential. [Ellenhorn and Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Mandelic acid in urine	800 mg/gm creatinine	End of shift	NS
	300 mg/gm creatinine	Prior to next shift	NS
2. Phenylglyoxylic acid in urine	240 mg/gm creatinine	End of shift	NS
	100 mg/gm creatinine	Prior to next shift	
3. Styrene in venous blood	0.55 mg/L	End of shift	SQ
	0.02 mg/L	Prior to next shift	SQ

NS: Non-specific determinant; also seen after exposure to other materials.

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test.

B: Background levels occur in specimens collected from subjects **NOT** exposed

SECTION 5 Firefighting measures

5.1. Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

5.3. Advice for firefighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage from entering drains or water course.
Fire/Explosion Hazard	▸ Liquid and vapour are flammable.

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	▸ Moderate fire hazard when exposed to heat or flame. ▸ Vapour forms an explosive mixture with air. ▸ Moderate explosion hazard when exposed to heat or flame. Combustion products include: carbon monoxide (CO) carbon dioxide (CO_2) other pyrolysis products typical of burning organic material. **Contains low boiling substance:** Closed containers may rupture due to pressure buildup under fire conditions.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	▸ Remove all ignition sources. ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment.
Major Spills	▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Safe handling	▸ Containers, even those that have been emptied, may contain explosive vapours. ▸ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. **Contains low boiling substance:** Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately. ▸ Check for bulging containers. ▸ Vent periodically ▸ Always release caps or seals slowly to ensure slow dissipation of vapours ▸ Avoid all personal contact, including inhalation. ▸ Wear protective clothing when risk of overexposure occurs. ▸ Use in a well-ventilated area. ▸ Prevent concentration in hollows and sumps. ▸ **DO NOT** allow clothing wet with material to stay in contact with skin
Fire and explosion protection	See section 5
Other information	▸ Store in original containers in approved flammable liquid storage area. ▸ Store away from incompatible materials in a cool, dry, well-ventilated area. ▸ **DO NOT** store in pits, depressions, basements or areas where vapours may be trapped. ▸ No smoking, naked lights, heat or ignition sources.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	▸ Packing as supplied by manufacturer. ▸ Plastic containers may only be used if approved for flammable liquid. ▸ Check that containers are clearly labelled and free from leaks. ▸ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▸ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▸ For manufactured product having a viscosity of at least 250 cSt.
Storage incompatibility	For alkyl aromatics: The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring. ▸ Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen ▸ Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids. ▸ Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides. ▸ Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents. ▸ Aromatics can react exothermically with bases and with diazo compounds. **WARNING**: May decompose violently or explosively on contact with other substances. ▸ This substance, or one of its components, is one of the relatively few compounds which are described as 'endothermic' i.e. heat is absorbed into the compound, rather than released from it, during its formation. ▸ The majority of endothermic compounds are thermodynamically unstable and may decompose explosively under various circumstances of initiation. ▸ Many but not all endothermic compounds have been involved in decompositions, reactions and explosions and, in general, compounds with significantly positive values of standard heats of formation, may be considered suspect on stability grounds. ▸ Contamination with polymerisation catalysts - peroxides, persulfates, oxidising agents - also strong acids, strong alkalies, will cause polymerisation with exotherm - generation of heat. ▸ Polymerisation of large quantities may be violent - even explosive. ▸ Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous Styrene:

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	▸ requires inhibition with adequate levels of substituted phenol (such as tert-butylcatechol to prevent polymerisation - material that has had inhibitor removed, e.g.is uninhibited, must be refrigerated and used within 24 hours, i.e. not stored; contact with alkali solutions or glycols will remove inhibitor and render material unstable on storage ▸ polymerisation may cause container to explode ▸ polymerisation may be caused by elevated temperatures (above 66 deg C.), butyl lithium, peroxides, UV light, or sunlight ▸ reacts violently with chlorosulfonic acid, strong oxidisers, sulfuric acid, xenon tetrafluoride ▸ is incompatible with acids, rust, catalysts for vinyl polymerisation, 2,5-dimethyl-2,5-di(tert-butylperox)hexane, peroxides, metals salts (e.g., aluminium chloride, copper chlorate, manganese nitrate, etc.) ▸ corrodes copper and its alloys ▸ attacks some plastics, rubber or coatings ▸ flow or agitation may generate electrostatic charges due to low conductivity ▸ uninhibited monomer vapour may block vents and confined spaces by forming solid polymer
Hazard categories in accordance with Regulation (EC) No 2012/18/EU (Seveso III)	P5a: Flammable Liquids, P5b: Flammable Liquids, P5c: Flammable Liquids
Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of	P5a Lower- / Upper-tier requirements: 10 / 50 P5b Lower- / Upper-tier requirements: 50 / 200 P5c Lower- / Upper-tier requirements: 5 000 / 50 000

7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
styrene	Dermal 406 mg/kg bw/day (Systemic, Chronic) Inhalation 85 mg/m³ (Systemic, Chronic) Inhalation 100 mg/m³ (Local, Chronic) Inhalation 100 mg/m³ (Systemic, Acute) Inhalation 100 mg/m³ (Local, Acute) ***Dermal 343 mg/kg bw/day (Systemic, Chronic) **** ***Inhalation 1 mg/m³ (Systemic, Chronic) **** ***Oral 0.0077 mg/kg bw/day (Systemic, Chronic) **** ***Inhalation 1 mg/m³ (Local, Chronic) **** ***Inhalation 10 mg/m³ (Systemic, Acute) **** ***Inhalation 10 mg/m³ (Local, Acute) ****	0.028 mg/L (Water (Fresh)) 0.04 mg/L (Water - Intermittent release) 0.014 mg/L (Water (Marine)) 0.418 mg/kg sediment dw (Sediment (Fresh Water)) 0.307 mg/kg sediment dw (Sediment (Marine)) 0.146 mg/kg soil dw (Soil) 5 mg/L (STP)

* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	styrene	Styrene	100 ppm / 430 mg/m3	1080 mg/m3 / 250 ppm	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
styrene	700 ppm	Not Available

8.2. Exposure controls

8.2.1. Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment.
8.2.2. Individual protection measures, such as personal protective equipment	
Eye and face protection	▸ Safety glasses with side shields. ▸ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	▸ Wear chemical protective gloves, e.g. PVC. ▸ Wear safety footwear or safety gumboots, e.g. Rubber The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care.
Body protection	See Other protection below
Other protection	▸ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent]

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- Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent]
- Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.
- Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.
- Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Respiratory protection

Respiratory protection is only required in the likelihood that relevant exposure limits may be approached or exceeded, e.g. application in enclosed spaces with restricted air exchange. Concentrations of potentially hazardous substances in air will remain low during normal outdoor application and will not pose a risk to the applicator.

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Grey

Physical state	Liquid	**Relative density (Water = 1)**	1.42
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	0.15 to 25 ppm (Styrene)	**Auto-ignition temperature (°C)**	490
pH (as supplied)	Not Available	**Decomposition temperature (°C)**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	1000mPas @ 25°C
Initial boiling point and boiling range (°C)	145	**Molecular weight (g/mol)**	Not Available
Flash point (°C)	>32°C (estimate)	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Product is not explosive. However, formation of explosive air/vapour mixtures is possible
Flammability	Flammable.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	6.1	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	1.1	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	0.67	**Gas group**	Not Available
Solubility in water	Immiscible	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	3.6 (Air = 1)	**VOC g/L**	Not Available
Heat of Combustion (kJ/g)	Not Available	**Ignition Distance (cm)**	Not Available
Flame Height (cm)	Not Available	**Flame Duration (s)**	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	**Enclosed Space Ignition Deflagration Density (g/m3)**	Not Available
Nanoform Solubility	Not Available	**Nanoform Particle Characteristics**	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2

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10.2. Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

a) Acute Toxicity	Based on available data, the classification criteria are not met.
b) Skin Irritation/Corrosion	There is sufficient evidence to classify this material as skin corrosive or irritating.
c) Serious Eye Damage/Irritation	There is sufficient evidence to classify this material as eye damaging or irritating
d) Respiratory or Skin sensitisation	Based on available data, the classification criteria are not met.
e) Mutagenicity	Based on available data, the classification criteria are not met.
f) Carcinogenicity	Based on available data, the classification criteria are not met.
g) Reproductivity	There is sufficient evidence to classify this material as toxic to reproductivity
h) STOT - Single Exposure	Based on available data, the classification criteria are not met.
i) STOT - Repeated Exposure	There is sufficient evidence to classify this material as toxic to specific organs through repeated exposure
j) Aspiration Hazard	Based on available data, the classification criteria are not met.

Inhaled	Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Central nervous system (CNS) depression is seen at styrene exposures exceeding 50 ppm, whilst headache, fatigue, nausea and dizziness are seen consistently at exposures of 100 ppm. Evidence exists that at 100 ppm, 5-10% reductions in sensory nerve conductions occur, and after exposure to 50 ppm, there is slowing of reaction times. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal. The acute toxicity of inhaled alkylbenzene is best described by central nervous system depression. These compounds may also act as general anaesthetics. Whole body symptoms of poisoning include light-headedness, nervousness, apprehension, a feeling of well-being, confusion, dizziness, drowsiness, ringing in the ears, blurred or double vision, vomiting and sensations of heat, cold or numbness, twitching, tremors, convulsions, unconsciousness, depression of breathing, and arrest. Heart stoppage may result from cardiovascular collapse. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.
Ingestion	The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum. Styrene is absorbed into the body following oral or inhalation exposure. Its metabolites include styrene oxide, styrene glycol, mandelic acid, benzoic acid, hippuric acid, phenyl glyoxylic acid and possibly vinyl phenol. It is detectable in liver, kidney, pancreas, expired air, urine and faeces in the body. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.
Skin Contact	The material may accentuate any pre-existing dermatitis condition Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Styrene has been showed to be absorbed less through the skin than via the airways. The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.
Eye	There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.
Chronic	Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Strong evidence exists that this substance may cause irreversible mutations (though not lethal) even following a single exposure. There is ample evidence that this material can be regarded as being able to cause cancer in humans based on experiments and other information. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Exposure to styrene may aggravate central nervous system disorders, chronic respiratory disease, skin disease, kidney disease and liver disease. Exposure to styrene at work causes effects on the nervous system.

Flexitec	**TOXICITY**	**IRRITATION**
	Not Available	Not Available
styrene	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Eye (Human): 50ppm - Mild

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	Inhalation (Mouse) LC50: 9.5 mg/L4h[2]	Eye (Rodent - rabbit): 100mg - Severe
	Oral (Mouse) LD50; 316 mg/kg[2]	Eye (Rodent - rabbit): 100mg/24H - Moderate
		Skin (Human): 500mg
		Skin (Rodent - rabbit): 100% - Moderate
		Skin (Rodent - rabbit): 500mg - Mild

Legend:	***1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances***

Flexitec	Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation. Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. Data demonstrate that during inhalation exposure,aromatic hydrocarbons undergo substantial partitioning into adipose tissues. Following cessation of exposure, the level of aromatic hydrocarbons in body fats rapidly declines. Thus, the aromatic hydrocarbons are unlikely to bioaccumulate in the body. Selective partitioning of the aromatic hydrocarbons into the non-adipose tissues is unlikely.
STYRENE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. **WARNING:** This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

Acute Toxicity	✗	**Carcinogenicity**	✗
Skin Irritation/Corrosion	✓	**Reproductivity**	✓
Serious Eye Damage/Irritation	✓	**STOT - Single Exposure**	✗
Respiratory or Skin sensitisation	✗	**STOT - Repeated Exposure**	✓
Mutagenicity	✗	**Aspiration Hazard**	✗

Legend: ✗ ***– Data either not available or does not fill the criteria for classification***
✓ ***– Data available to make classification***

11.2 Information on other hazards

11.2.1. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

11.2.2. Other information

See Section 11.1

SECTION 12 Ecological information

12.1. Toxicity

Flexitec

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

styrene

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	1.4mg/l	1
EC50	48h	Crustacea	4.7mg/l	1
NOEC(ECx)	96h	Algae or other aquatic plants	0.063mg/l	1
EC50	96h	Algae or other aquatic plants	0.72mg/l	1
LC50	96h	Fish	3.29-5.05mg/L	4

Legend:	***Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data***

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
For Aromatic Substances Series:
Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.
Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.
Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus.
For styrene:
Transport: Styrene is expected to volatilise from surface waters, and is also removed from waters by adsorption onto soils and sediments. Under certain conditions, styrene may leach through soil (particularly sandy soils) and enter ground water.
Transformation/Persistence: Air - In the atmosphere, styrene reacts with both hydroxyl radicals and ozone with estimated half-lives of 3.5 and 9 hours, respectively. The chemical is also degraded in the presence of NOX and natural sunlight.
Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health.The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Continued...

Source of unsaturated substances | Unsaturated substances (Reactive Emissions) | Major Stable Products produced following reaction with ozone.
DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
styrene	HIGH (Half-life = 210 days)	LOW (Half-life = 0.3 days)

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
styrene	LOW (BCF = 77)

12.4. Mobility in soil

Ingredient	Mobility
styrene	LOW (Log KOC = 517.8)

12.5. Results of PBT and vPvB assessment

	P	B	T	PBT criteria fulfilled?	vP	vB	vPvB criteria fulfilled?
Flexitec	No data available	No data available	No data available	No	No data available	No data available	No
styrene	✔	✔	✔	Yes	✘	✘	No

12.6. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

12.7. Other adverse effects

No evidence of ozone depleting properties were found in the current literature.

SECTION 13 Disposal considerations

13.1. Waste treatment methods

Product / Packaging disposal	▸ Containers may still present a chemical hazard/ danger when empty. ▸ Return to supplier for reuse/ recycling if possible. Otherwise: ▸ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▸ Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: ▸ Reduction ▸ Reuse ▸ Recycling ▸ Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Recycle wherever possible. ▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▸ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▸ Decontaminate empty containers.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	●3Y; ●3YE

Land transport (ADR-RID)

14.1. **UN number or ID number**	1866
14.2. **UN proper shipping name**	RESIN SOLUTION, flammable
	Class 3

Continued...

14.3. **Transport hazard class(es)**	Subsidiary Hazard: Not Applicable
14.4. **Packing group**	III Note Due to its relatively high viscosity this material can be considered non-hazardous in accordance to ADR 2.2.3.1.5 when packed in receptacles of less than 450 litres.
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Hazard identification (Kemler): 30 Classification code: F1 Hazard Label: 3 Special provisions: Not Applicable Limited quantity: 5 L Transport Category: 3 Tunnel Restriction Code: D/E

Air transport (ICAO-IATA / DGR)

14.1. **UN number**	1866
14.2. **UN proper shipping name**	Resin solution flammable
14.3. **Transport hazard class(es)**	ICAO/IATA Class: 3 ICAO / IATA Subsidiary Hazard: Not Applicable ERG Code: 3L
14.4. **Packing group**	III
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Special provisions: A3 Cargo Only Packing Instructions: 366 Cargo Only Maximum Qty / Pack: 220 L Passenger and Cargo Packing Instructions: 355 Passenger and Cargo Maximum Qty / Pack: 60 L Passenger and Cargo Limited Quantity Packing Instructions: Y344 Passenger and Cargo Limited Maximum Qty / Pack: 10 L

Sea transport (IMDG-Code / GGVSee)

14.1. **UN number**	1866
14.2. **UN proper shipping name**	RESIN SOLUTION flammable
14.3. **Transport hazard class(es)**	IMDG Class: 3 IMDG Subsidiary Hazard: Not Applicable
14.4. **Packing group**	III Note Due to its relatively high viscosity, and in accordance with section 2.3.2.5 of the IMDG code, this material is not subject to the provision or marking, labelling and testing of packages, when packed in receptacles of no greater than 30 litres.
14.5 **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	EMS Number: F-E, S-E Special provisions: 223 955 Limited Quantities: 5 L

Inland waterways transport (ADN)

14.1. **UN number**	1866
14.2. **UN proper shipping name**	RESIN SOLUTION, flammable
14.3. **Transport hazard class(es)**	3 | Not Applicable
14.4. **Packing group**	III
14.5. **Environmental hazard**	Not Applicable
14.6. **Special precautions for user**	Classification code: F1 Special provisions: Not Applicable Limited quantity: 5 L Equipment required: PP, EX, A Fire cones number: 0

14.7. Maritime transport in bulk according to IMO instruments

Continued...

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
styrene	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
styrene	Not Available

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

styrene is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Europe EC Inventory
Europe European Customs Inventory of Chemical Substances- ECICS
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2A: Probably carcinogenic to humans

Additional Regulatory Information

Not Applicable

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

Information according to 2012/18/EU (Seveso III):

Seveso Category	P5a, P5b, P5c

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

ECHA SUMMARY

Ingredient	CAS number	Index No	ECHA Dossier
styrene	100-42-5	601-026-00-0	01-2119457861-32-xxxx

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flammable Liquids Category 3; Aspiration Hazard Category 1; Skin Corrosion/Irritation Category 2; Serious Eye Damage/Eye Irritation Category 2; Acute Toxicity (Inhalation) Category 4; Hazardous to the Aquatic Environment Long-Term Hazard Category 3	GHS02; GHS08; Dgr	H226; H304; H315; H319; H332; H335; H372; H412
2	Flammable Liquids Category 3; Aspiration Hazard Category 1; Skin Corrosion/Irritation Category 2; Serious Eye Damage/Eye Irritation Category 2; Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3; Specific Target Organ Toxicity - Repeated Exposure Category 1; Hazardous to the Aquatic Environment Long-Term Hazard Category 3; Carcinogenicity Category 2; Acute Toxicity (Oral) Category 3; Germ Cell Mutagenicity Category 2; Reproductive Toxicity Category 1B; Specific Target Organ Toxicity - Single Exposure Category 1	GHS08; GHS02; Dgr; GHS06; GHS04	H226; H304; H315; H319; H335; H372; H412; H351; H302; H331; H341; H360; H370; H312

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (styrene)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes

Continued...

National Inventory	Status
Russia - FBEPH	Yes
UAE - Control List (Banned/Restricted Substances)	No (styrene)
Legend:	***Yes = All CAS declared ingredients are on the inventory*** ***No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.***

SECTION 16 Other information

Revision Date	28/08/2025
Initial Date	12/10/2022

Full text Risk and Hazard codes

H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H360	May damage fertility or the unborn child.
H370	Causes damage to organs.
H412	Harmful to aquatic life with long lasting effects.

SDS Version Summary

Version	Date of Update	Sections Updated
3.6	28/08/2025	Hazards identification - Classification, Composition / information on ingredients - Ingredients

Other information

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.
For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:
EN 166 Personal eye-protection
EN 340 Protective clothing
EN 374 Protective gloves against chemicals and micro-organisms
EN 13832 Footwear protecting against chemicals
EN 133 Respiratory protective devices

Definitions and abbreviations

- PC—TWA: Permissible Concentration-Time Weighted Average
- PC—STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit。
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- MARPOL: International Convention for the Prevention of Pollution from Ships
- IMSBC: International Maritime Solid Bulk Cargoes Code
- IGC: International Gas Carrier Code
- IBC: International Bulk Chemical Code

- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

Continued...

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	Classification Procedure
Flammable Liquids Category 3, H226	On basis of test data
Skin Corrosion/Irritation Category 2, H315	Calculation method
Serious Eye Damage/Eye Irritation Category 2, H319	Calculation method
Reproductive Toxicity Category 2, H361d	Calculation method
Specific Target Organ Toxicity - Repeated Exposure Category 1, H372	Calculation method

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